



HH-66 VINYL CEMENT

HH-66 Vinyl Cement is an industrial strength contact cement widely used for vinyl material manufacture, maintenance and repair. It is the go-to adhesive trusted by industry professionals and DIYers alike.



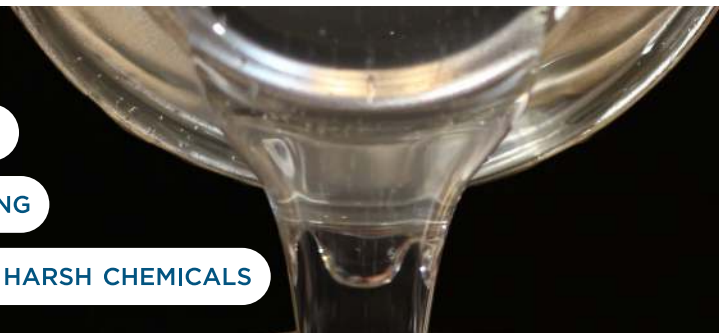
HH-66 is a superior choice for bonding vinyl to synthetic fabrics, vinyl laminates, wood, metals, fiberglass composite, as well as select foams and rubbers.

ADHERES IN MINUTES WITH JUST A SINGLE APPLICATION

STAYS STRONG AND FLEXIBLE EVEN IN WEATHER EXTREMES

WORKS UNDERWATER FOR PATCHING, SEALING AND REPAIRING

CREATES DURABLE BONDS RESISTANT TO OIL, GREASE AND HARSH CHEMICALS



FEATURED APPLICATIONS

HH-66 works across many applications including:



TARPS



TENTS & AWNINGS



MILITARY SHELTERS



VINYL POOL LINERS



INFLATABLE WATERSPORTS



BOUNCE HOUSES & INFLATABLES



UPHOLSTERY



MATS



MARINE



CONSTRUCTION



BANNERS & SIGNAGE



SPORTS COVERS



AGRICULTURAL & NURSERY



FARMING & CONTAINMENT

...and more.

ABOUT RH ADHESIVES

We make cements for bonding and repairing specialized materials. Our unique products have stood the test of time because they are the best at what they do.

AMERICAN MADE SINCE 1949





PHYSICAL PROPERTIES

SOLVENTS _____	Methyl-Ethyl Ketone (MEK), Acetone, Toluene
BASE _____	Thermoplastic Elastomer
COLOR _____	Clear
VOC CONTENT _____	447 g/L
VISCOSITY _____	Medium
APPLICATION _____	Brush or Roller
SOLIDS _____	15%
NET WEIGHT _____	8 lbs/gal
APPLICATION TEMPERATURE RANGE _____	35° to 95° F
SERVICE TEMPERATURE RANGE _____	-30° to 150° F
FLASH POINT _____	7° F

See Safety Data Sheet (SDS) for additional information.



INSTRUCTIONS

APPLICATION

1. Clean surfaces with alcohol or compatible solvent.
2. Sand any glossy surfaces lightly.
3. Apply an even coat to both surfaces to be joined using a brush or roller.
4. Allow cement to set for 2-5 minutes or until tacky.
5. Press together and allow to bind before use.
6. Remove any excess adhesive.

Use HH-66 Thinner for prep and cleanup.

SHELF LIFE

Best if used within 18 months from date of manufacture.

COVERAGE

Rule of thumb is 1 ounce of HH-66 will cover 1 square foot of both surfaces to be bonded.

STORAGE

Close container tightly. Store in a cool dry space. Do not freeze.

DISPOSAL

Dispose according to local, state and federal HAZMAT regulations.

SIZES AND VARIANTS

CONTAINER SIZES

4 oz, 8 oz, 16 oz, 32 oz, 1 gal, 5 gal and 55 gal.
All cans 32 oz and under come with a brush cap.
Sold in bulk and individual containers.

HH-66 TF

Toluene Free – Ideal for use in areas with limitations on Toluene.

HH-66 THICK

A thicker formula – Ideal for more porous surfaces.

HH-66 WHITE

A white variation – Ideal for exterior trim work.

HH-66 THICK WHITE

A thicker white formula – Ideal for more porous white surfaces.

ONLINE

rhadhesives.com

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